Date:

Wednesday, 12/11/2008 1:41:30 PM

User:

Julie Dawson

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

Customer Job Number : CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

: 43394

Estimate Number

: 11094

P.O. Number

This Issue

: 12/11/2008 : NC

Prsht Rev.

First Issue **Previous Run**

: 33368

Written By

Checked & Approved By

Comment

: Est.

B 03.05.06

: MACHINED PARTS

Reformat: Made on Cobra KJ/RF

Material

Due Date

: 01/12/2008

: SPACER

: D30241

: N/A

: D3024 REV A

Qty:

20 Um:

Each

猫

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: 、 303 Round Bar 0.375"

M303R0375 1.0



Comment: Qty.:

0.0765 f(s)/Unit

Total: 1.5309 f(s)

303 Round Bar 0.375"

Material: Ø0.375"AISI 303 SS Round Bar

(M303R0.375)

Batch: M10846

2.0 HARDINGE

Comment: HARDINGE CNC LATHE SMALL

Turn blank as per Folio FA267 and Dwg D3024

3.0



SMALL & MEDIUM FAB RESOURCE 1

HARDINGE CNC LATHE SMALL



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

SMALL FAB 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

Dart Ae	rospace	∍ Ltd							
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cateç	gory:	NCR: Yes	No DQA :	!	_ Date: _	
	R	lesolution:	Disposition	n:	QA: N/C Cld	osed:		Date: _	
NCR:		V	VORK ORDE	ER NON-CONFORMA	NCE (NCR)			
	T	Description of NC	Scription of NC Corrective Action			ection B Verification			Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	QC Inspector
								i i	
		·							
	<u> </u>								

NOTE: Date & initial all entries

Date: User: Wednesday, 12/11/2008 1:41:30 PM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 43394

Part Number: D30241

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

7.0

PACKAGING 1

PACKAGING RESOURCE #1

50

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

Location:

FINAL INSPECTION/W/O RELEAS

11



ne juli 1 del

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17

Dart Aerospace Ltd

D uit / (0)	oopaoo									
W/O:			WO	RK ORDER CHANG	ES					
DATE STEP		PROCEDURE CHANGE			I I	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Categ	jory:	NCR:	Yes I	No DQ	4 :	Date: _	
	Re	esolution:	Disposition);	_ QA: N	/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
		Description of NC		Corrective Action Section			Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector	
						·				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 455	ALI
Description: Spacer	Part Number: D30	24-1
Inspection Dwg: D3024 Rev: A	Page	1 of 1

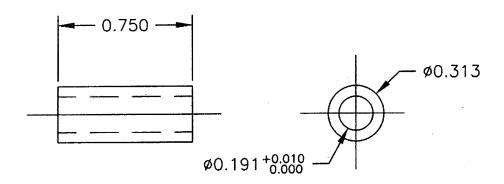
	FIRS	ST ARTICLE	INSPEC	TION CH	IECKLIST			
		X First Ar	rticle	Pro	totype			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Со	mments	
0.750	+/-0.010	.75%		,				
Ø0.313	+0.005/-0.000	.319		,				
Ø0.191	+0.010/-0.000	01925						
							· , ·	
					-			
								
Measured by:	K .	Audited by	- /- /- /- /		Prototype /		N/A	
Date:	૦૬/(1/15	Date	=: 08/11/	/6		Date:	N/A	
Rev Date	Change		/_/_		F	Revised by,	Approved	
A 05.02.17	New Issue				. K	J/JLM J	- Cid	

Rev	Date	Change	Revised by	Approxed
Α	05.02.17	New Issue	KJ/JLM A	
			, ()	7~7





DES	GN (J?	DRAWN BY		OSPACE LTD ONTARIO, CANADA
CHE	CKED	APPROVED M	DRAWING NO.	REV. A
	4	#	D3024	SHEET 1 OF 1
DAT		*	TITLE	SCALE
01	.05.18		SPACER	2:1
Α		01.05.18	NEW ISSUE	



1) THIS PART CAN BE PROCURED AS FINISHED PART UNDER NAS43HT3-48 OR

MANUFACTURED FROM D2835.

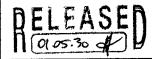
SHOP COPY

2) MATERIAL: AISI 303/304/316/416 STAINLESS STEEL BAR.
3) ALL DIMENSIONS ARE IN INCHES
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RETURN TO: ENGINEERING:

UNCONTROLLED COPY

SUBJECT TO AMENDMENT



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